The Affordability burden of poor Value Specification

Dr Stuart Wicks Head of Business Analysis Rolls-Royce Submarines

Summary

Proposition: failure to specify value properly at the outset of a project results in inevitable waste and affordability problems – we cannot afford to begin work without adequately specifying the value output required.

- Value Specification as the first step in the Lean methodology
- Case Study Automotive Service Industry
- Case Study Apache helicopter spares
- How do we specify value
- Conclusions Value Specification as the essential first step

Value Specification: the first step in the Lean methodology

- Taichi Ohno's Toyota Production System
- → Lean Manufacturing → Lean Enterprise Methodology
- 5 Steps to eliminate waste:
 - Value Specification
 - Value Stream Mapping
 - Achieve Flow
 - Paced by a Pull signal
 - Continuous Improvement

What does this mean?

- In continuous production = no. of Mk X items off the production line each day
- In a service industry? e.g. aftermarket care
- In discontinuous process? e.g. defence manufacturing
- In a one-off programme? e.g. 2012 Olympics

Reasons for poor Value Specification

- Lack of focus on Value Outcomes specifying the wrong thing
- Poor Assumptions specifying for the wrong future
- Lack of Trust/Confidence loading the spec with unnecessary protections
- Not managing options closing options too quickly, keeping them for too long

Case Study – Automotive Service Industry

At the Lean Enterprise Research Centre (Cardiff University) Hines et al (2002) studied a particular company in the automotive retail & service industry. Identified significant benefits, but only after great effort and only applicable to the specific firm that they studied.

The definition of value for a service business is problematic

- there is no physical product that embodies the value provided
- the range of intangible or subjective value outputs is potentially unlimited

For the automotive service industry, Kiff & Simons (2001) propose that the customer requirement is:

"...to achieve the return of their car within the time that it has been explicitly promised <u>or is implicitly expected</u>; and that the car has been fixed correctly on the first visit and that it will therefore not require a return visit. This can be expressed as:

Right first time on time"

Case Study – Automotive Service Industry

Kiff & Simons claim the only measure of performance used by this industry tends to be the measurement of parts availability from the national warehouse to a franchised dealer's warehouse. But service value delivery to the consumer is dependent on a wider range of activities:

- interactions between staff, process and the customer
- the skills of workshop personnel,
- their tools and processes,
- and the logistics by which multiple parts are ordered to maintain ready use stocks at affordable levels.

Kiff & Simons propose a Service Fulfilment Index that has been developed below:

•Chance of part being in stock	90%
 No. of parts required 	3
•Probability of first time pick of parts = $90\% x$	$90\% \times 90\% = 73\%$
 Chance of job completed on time 	93%
(assuming all parts available)	
•Overall chance that job is on time $= 73\% \times 93$	3% = 68%
 Chance of job being done right 	92%
•Service Fulfilment Index $= 68\% \times 92$	2% = 63%

Simplistic measures of service value can give a misleading impression of real service value delivery.

Case Study – Apache Helicopter Spares

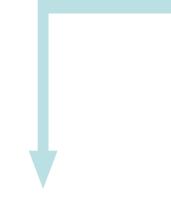
- Fixed Price Spares Support Contract
- Guarantee supply within 48 hrs
- · Fixed time period (pilot training)
- · Pilots not available to train on time
- Only 1/3 of planned flying hours
- · Most spares not required
- Surplus passed to MoD, but ...
- ...not clear that the spares were the right ones they would ever need.
- Ended up robbing stored aircraft for spares while sitting on a large inventory of spares they did not need.

Public Accounts Committee Report

- 6. The Department placed a fixed-price spares support contract with Westland to cover the guaranteed supply of Apache spares by the company within 48 hours of a request. The contract covered the period April 2000 to October 2002—the first 30 months after the helicopter was expected to enter service. In agreeing the contract, the Department's intention was to pass the risk of initial spares provisioning to the contractor and to learn lessons on usage to inform a subsequent longer-term spares arrangement.
- 7. The contractual arrangements did not maximise value for money, because the training problems in particular meant that <u>flying rates over this period were about a third of those</u> anticipated in the contract.
- 10. **Figure 2** summarises the outcome of the spares contract. In addition to the costs identified the Department will also have to bear the additional resource cost of holding the surplus spares. Nor is it clear whether the spares now held are items which the Department will need and why it now holds this high level of stock, given that Westland should have supplied any spare within 48 hours.

Figure 2: Outcome of the initial spares support contract	£m
Spares used	10
Spares held by the Department	80
Spares for which ownership is to be agreed with Westland Helicopters Ltd	15
Service charge	5
Cost of new warehouse	2
Risk premium for Westland Helicopters Ltd.	8
Contract value (Fixed price)	120

PAC, (2003), <u>Ministry of Defence: Building an Air Manoeuvre Capability: The introduction of the Apache helicopter</u>, HC 533, 46th Report of Session 2002-2003: 27 October 2003



Perhaps this testimony is a clue?

Although the cross examination of Sir Kevin Tebbitt (PUS) was hostile, his answers suggest a failure to understand how an excessive inventory is an expensive waste of money. Take question 61 as one concise example:

(Jon Trickett MP) It is arguable that the £95 million worth of spare parts currently unused is a direct result of those mistakes that you have just described, is it not?

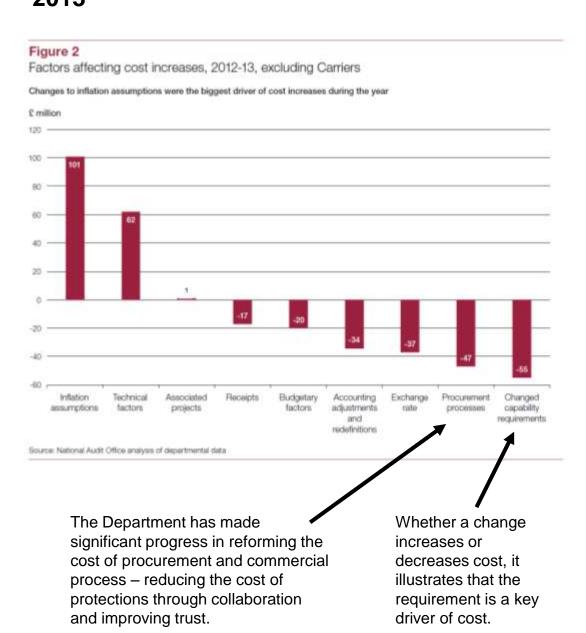
(Sir Kevin Tebbit) It is, but they are a benefit, not a loss. They sit there as ours.

But What is the Value?

NAO Major Projects Report 2013

Specifying the wrong thing or failing to manage options at the right time is a major cost driver.

Risk provisions and commercial or procurement measures to compensate for lack of trust cost time and money.



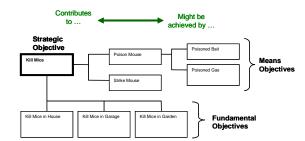
How to Specify Value (1/4)

- Focus on Value Outcomes
 - Ask "why is this necessary"
 - Often, understanding why leads to simpler alternatives to achieve the same thing
 - Tools:

Essential in order to ... Defined by ...

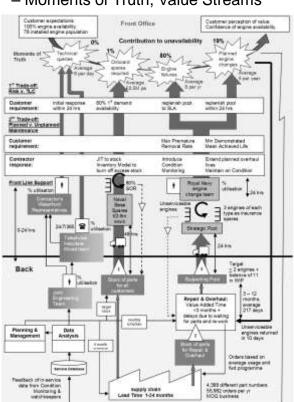
Objectives Hierarchies

- more structured, more powerful



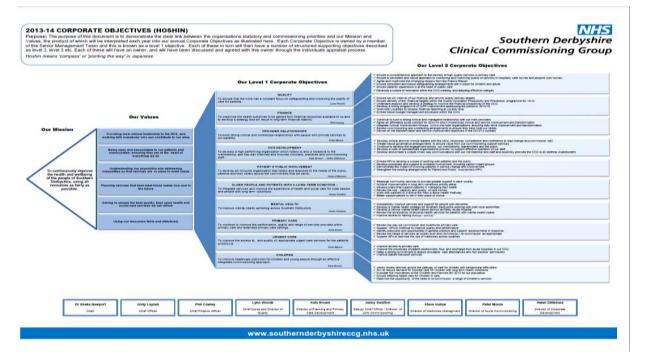
The customer's journey

- Moments of Truth, Value Streams



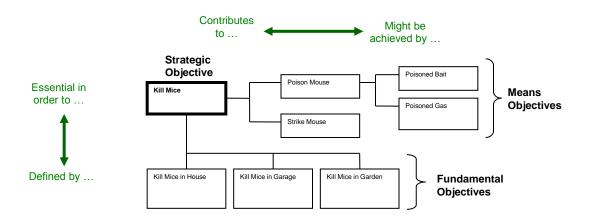
Hoshin Kanri

- less structured, more flexible



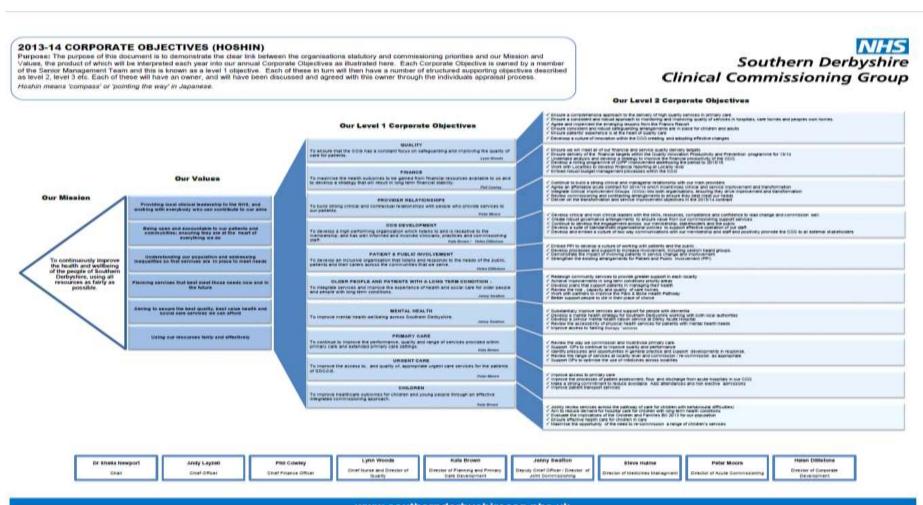
Objectives Hierarchies

- Identify objectives
- Objectives are hierarchical
 - one thing is only essential as a contribution to something else
- Apply logical rules to test:
 - Are all the objectives really essential?
 - Are there missing objectives?
 - Are some objectives really options?
- Identify KPI's to measure achievement of objectives
 - Quantify success
- Keep under review and amend when perception of value changes



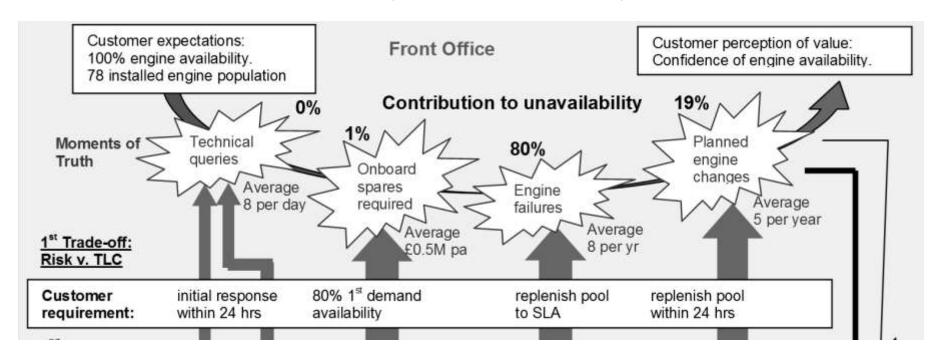
Hoshin Kanri

Hoshin means 'compass' or 'pointing the way' in Japanese, Kanri means 'management'.

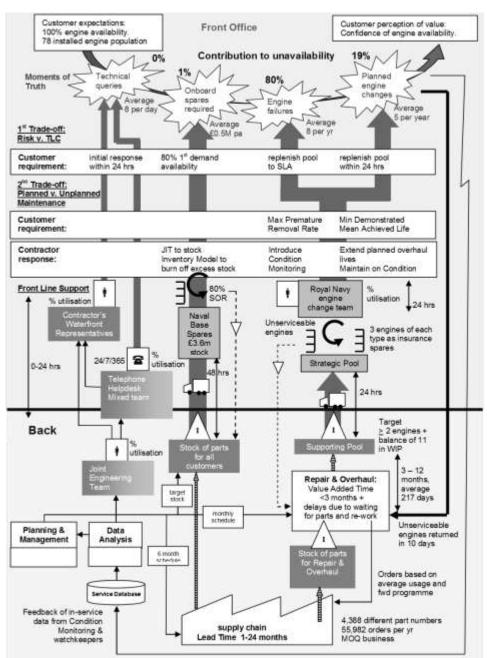


Moments of Truth

The customer's experience of the product, service or contract Like a journey with a number of key events



Moments of Truth – and Value Stream mapping



For this type of service mapping

Womack, J.P. & Jones, D.T. (2002), <u>Seeing the Whole: Mapping the Extended Value Stream</u>, Lean Enterprise Institute, Brookline, ISBN: 0-9667843-5-9

is more useful than

Rother, M. & Shook, J. (1999), *Learning to See*, version 1.2, The lean Enterprise Institute, Brookline, Massachuesetts, USA,.

How to Specify Value (2/4)

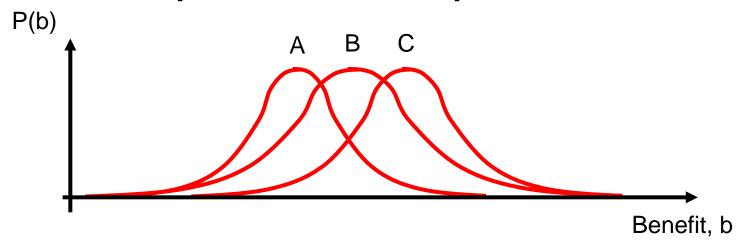
- Test Assumptions
 - Identify assumptions (often implicit or hidden)
 - Prioritise
 - Devise low cost, low risk experiments to test assumptions...
 - ...make them "more fact"
 - Be prepared to change as assumptions are found to be wrong



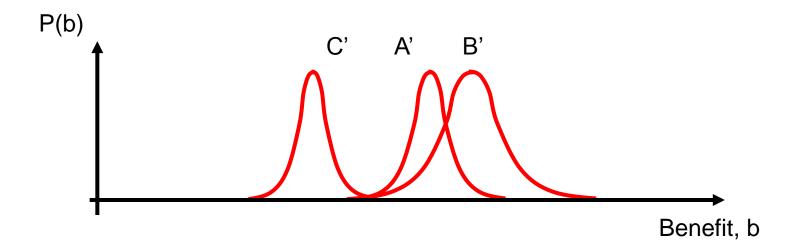
How to Specify Value (3/4)

- Manage Options
- Options cost money to maintain...
- ...but closing options too early leads to missed opportunities
- Financial Investors turn options into a science a "Real Option" is the right but not the obligation to undertake some initiative
 - "Call" option to buy
 - "Put" option to sell
- Real options analysis is applied to decision making under uncertainty in general, adapting the techniques developed for financial options to "real-life" decisions
- Need to value options trade between the potential benefits of an option relative to the alternatives and the cost of maintaining that option
- Valuation of options will depend on assumptions
- Options need to be re-evaluated as assumptions are updated

Options and Assumptions



3 options in the presence of uncertainty By testing assumptions we can reduce uncertainty and reduce the number of options we spend money on



Multiple Criteria Decision Analysis (MCDA)

- But how to evaluate options on multiple valuation criteria?
- Back to the Objectives Hierarchy!
- Weight the objectives or outcome measures for relative importance.
- Create a value scale to measure the relative value of the predicted outcome for each option

- Slightly more important
 - 2 Moderately more important

3 Significantly more important

Pairing analysis can be used to weight KPI's for relative importance towards the strategic objective.

Ideally, these scores should be indentified by the key stakeholders. This example is intended to be illustrative only.

List the lower level fundamental objectives with their measurable attributes (metrics) as the KPI's for the Enterprise

	A	В	С	D	E	F	G	н	1	J	к	L	Weights
A	А	B1	A2	A2	A2	A1	A2	А3	А3	А3	А3	А3	18%
В		В	В3	23%									
С			С	D1	C1	0	C1	C2	СЗ	СЗ	СЗ	C2	11%
D				D	D1	0	D1	D3	D3	D3	D3	D2	13%
E					Е	F1	G1	E1	E2	E2	E2	E2	7%
F						F	F1	F3	F3	F3	F3	F3	13%
G							G	G1	G2	G2	G2	G2	8%
н								н	11	0	0	Lt	1%
_									1	J1	0	L1	1%
J										J	K1	L1	1%
к											к	L1	1%
L												L	4%

Balanced											Current				
Scorecard		Min	1	2	3	4	5	6	7	8	9	Max			
	Example metrics	weight											Best in Class		Value Score
KPI A	No.	18%	1	1.2	1.4	1.6	1.8	2.	2.2	2.4	2.6	2.8	3		0.9
KPI B	Days	23%	0	107	149	167	176	18	189	198	218	264	365		2.3
KPI C	No.	11%	1	2.4	3.1	3.5		rformand core = 5		4.5	4.8	5.0	5		0.2
KPI D	Days	13%	0	27	39	46	51	30	02	71	90	136	365		0.3
KPI E	No.	7%	1			1.5	1.6	1.0	1.6	1.7			2		0.7
KPI F	No.	13%	-	Weight = 13%			10			Value 9				•	0.65
KPI G	Rate	8%	0	0.02	0.02	0.03	0.03	0.03	0.03	0.03	0.04	0.04	0.05	1	0.2
KPI H	No.	1%	1	1.76	2.04	2.14		asured K		2.25	2.33	2.57	3		0.0
KPII	%	1%	0	31.6	43.3	47.6	Pei	= 10		52.4	56.8	68.4	100		0.0
KPI J	%	1%	0	31.6	43.3	47.6	49.2	50.0	50.8	52.4	56.8	68.4	100		0.0
KPI K	%	1%	0	31.6	43.3	47.6	49.2	50.0	50.8	52.4	56.8	68.4	100		0.0
KPI L	No.	4%	8	10.4	11.4	11.8	12.0	12.3	12.5	13.0	14.2	17.1	20		0.0

Scale performance to score between 0 and 10

Baseline current performance

Multiply performance score (out of 10) by weighting % to get a dimensionless value score for the baseline

Future performance and options for change can be compared against the baseline and each other using this score

How to Specify Value (4/4)

- Develop Trust
- Without trust loading the spec with unnecessary protections and non-value adding costs:
 - Negotiation
 - · takes longer
 - More rigid contracts tend to increase price and/or restrict scope
 - Less scope for collaborative behaviour flexibility, win-win
 - Insurance
 - risk premiums, damages, complex pricing, too many options
 - Specification
 - Inflexible scope with narrow definitions, expensive variations
 - Customer less likely to listen to supplier advice
 - Less likely to consider all stakeholders
- Trust requires long term relationships with:
 - Consistent behaviours
 - Shared values and objectives (the techniques above can help with this!)
 - Openness and honesty even with the hard truths
 - Mature response to bad news
 - From all parties

Conclusion

- Value Specification the 1st step
- Cut waste before muscle and bone
- Be sure we are ordering what is needed...
- ...and not ordering anything that isn't!